

## CHALLENGER 15'-18' WICKER BILL

### **SPECIAL NOTES:**

1. IF YOU PAINTING THE WICKER BILL, TAKE GREAT CARE NOT TO GET PAINT OR POWDER IN THE SMALL HOLES FOR THE LEXAN. IF YOU DO, YOU MUST CHASE THEM WITH A 6-40 TAP.
2. THE WICKER SHIPS FLAT. FEEL FREE TO ROLL THE WICKER BILL OVER A BUCKET OR YOUR THIGH TO GIVE IT A LITTLE BIT OF A CURVE SO THAT IT DEOSN'T FEEL TOO TIGHT AS YOU BOLT IT ON.

### **TOOLS REQUIRED:**

1. 1/16" DRILL BIT FOR PILOT HOLES
2. 25/64" DRILL BIT (10MM WILL WORK BUT NOTHING BIGGER)
3. 2 SETS OF HANDS WOULD BE NICE.

### **IF YOU HAVE AN EXISTING WICKER BILL:**

1. REMOVE THE OLD WICKER BILL
2. LAY IT OVER ON THE BACK OF THE NEW ONE. LINE UP THE BOTTOM EDGE OF THE WICKER BILLS AND CENTER THEM TO EACH OTHER FROM LEFT TO RIGHT. TRACE THE HOLES AND DRILL THEM USING A DRILL BIT THAT MATCHES YOUR OLD WICKER BILL'S HOLES.
3. BOLT ON THE LEXAN USING THE 6-40 SCREWS PROVIDED. BE CAREFULL NOT TO OVERTIGHTEN THEM. ONCE THEY ARE A SNUG, GO 1/4" TURN MORE. CHECK ON THEM AFTER A COUPLE OF DAYS OF DRIVING AND RETIGHTEN THEM AS NEEDED. IF THEY KEEP COMING LOOSE, USE BLUE LOCKTIGHT.
4. MOCK IT UP AND MAKE SURE EVERYTHING LINES UP AS IT SHOULD.
5. IF YOU PURCHASED THE BRACKETS, GO AHEAD AND BOLT ON THE BRACKETS FROM THE INSIDE FACE OF THE WICKER BILL USING THE 2 SCREWS PER BRACKET. THIS MUST BE DONE FIRST BEFORE MOUNTING THE WICKER BILL.
6. IF YOU DID NOT PURCHASE THE BRACKETS, PROCEED WITH BOLTING IT UP TO THE CAR USING YOUR OLD SCREWS & TIGHTEN EVERYTHING UP (SEE STEP 7).
7. AS YOU BOLT ON THE WICKER BILL TO THE SPOILER, START WITH THE INNER SCREWS BUT LEAVE THEM LOOSE AND WORK YOUR WAY OUT. THEN START AGAIN FROM THE CENTER AND TIGHTEN THEM ALL.

### **IF THIS IS YOUR FIRST WICKER BILL:**

YOU WILL NEED 2 HELPERS TO HOLD & CENTER THE WICKER BILL WHILE YOU MARK THE HOLES.

1. HAVE YOUR HELPERS HOLD & CENTER THE WICKER BILL ON TO THE SPOILER WHILE YOU MARK THE HOLES.
2. USING A SMALL 1/16" DRILL BIT, DRILL A PILOT HOLE FOLLOWED WITH A 25/64" (10MM WILL WORK BUT NOTHING BIGGER) DRILL THE HOLES. **"DO NOT"** ATTEMPT TO OVER DRILL/SIZE THE HOLE. THE RIVET NUTS MUST BE INSERTED WITH A TIGHT OR SNUG FIT.
3. INSTALL THE RIVET NUTS. WE HAVE A HOW-TO VIDEO ON OUR WEBSITE SHOWING HOW TO INSTALL THEM WITH THE TOOL PROVIDED.
4. BOLT ON THE LEXAN USING THE 6-40 SCREWS PROVIDED. BE CAREFULL NOT TO OVERTIGHTEN THEM. ONCE THEY ARE A SNUG, GO 1/4" TURN MORE. CHECK ON THEM AFTER A COUPLE OF DAYS OF DRIVING AND RETIGHTEN THEM AS NEEDED. IF THEY KEEP COMING LOOSE, USE BLUE LOCKTIGHT.
5. MOCK IT UP AND MAKE SURE EVERYTHING LINES UP AS IT SHOULD.
6. IF YOU PURCHASED THE BRACKETS, GO AHEAD AND BOLT ON THE BRACKETS USING THE 2 SCREWS PER BRACKET FROM THE INSIDE FACE OF THE WICKER BILL.
7. IF YOU DID NOT PURCHASE THE BRACKETS, PROCEED WITH BOLTING IT UP USING YOUR OLD SCREWS & TIGHTEN EVERYTHING UP.
8. AS YOU BOLT ON THE WICKER BILL TO THE SPOILER, START WITH THE INNER SCREWS BUT LEAVE THEM LOOSE AND WORK YOUR WAY OUT. THEN START AGAIN FROM THE CENTER AND TIGHTEN THEM ALL.