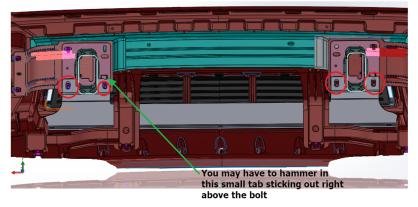
# R1 SPLITTER 4<sup>TH</sup> GEN RAMS INSTALLATION

## STEP 1:

REMOVE THE OEM AIR DAM. THERE ARE 4 SCREWS ON THE BOTTOM ALONG WITH PLASTIC CLIP ON THE INSIDE/BEHIND THE BUMPER.

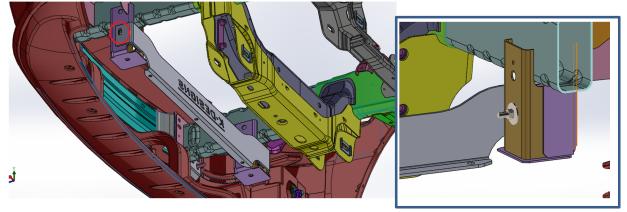
### STEP 2:

REMOVE THE 4 BUMPER BRACKET NUTS CIRCLED IN RED AND BOLT UP THE FRONT BRACKET AS SHOWN BEHIND THE PLASTIC HANGERS AND REUSE THE SAME NUTS. INSURE THE BOTTOM OF THE BRACKET IS AT THE SAME LEVEL AS THE BOTTOM OF THE BUMPER.

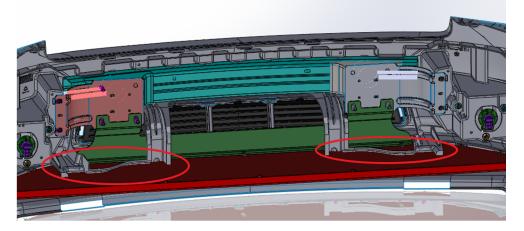


#### STEP 3:

BOLT ON THE REAR BRACKET ON TO THE 2 VERTICAL FRAME HORNS USING THE LONG BOLTS PROVIDED WITH THE LARGE WASHER ON THE INSIDE AS SHOWN. INSURE THE BOTTOM OF THE BRACKET IS AT SAME LEVEL AS THE BOTTOM OF THE BUMPER.



#### STEP 4: BOLT ON THE SPLITTER TO THE BRACKETS. THE OEM PLASTIC HANGERS THAT SUPPORTED THE AIR DAM WILL GET PUSHED UP AND OUT OF THE WAS AS YOU TIGHTEN THE SPLITTER.



STEP 5: INSURE ALL BOLTS ARE PROPERLY SECURED AND TIGHTEN

STEP 6:

INSTALLING THE SPLITTER RODS; IT IS HIGHLY RECOMMENDED TO INSTALL THE RODS AS THEY ARE VERY USEFULL. AVOID INSTALLING THEM NO CLOSER THAN 12" FROM EACHE OTHER. THE FURTHER APART THE BETTER. MARK THE LOCATIONG WHER E YOU WANT THEM TO BE AND DRILL A HOLE WITH A 3/16" DRILL BIT. USE THE WASHER ON THE BACK SIDE ALONG WITH THE NUT PROVIDED.

STEP 7:

ENJOY! MAKE SURE TO SEND US A PICTURE AT <u>KDESIGNSWINGS@GMAIL.COM</u> OR TAG US ON INSTAGRAM @K\_DESIGNS\_WINGS